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D3595-063-530
Job Sheet 190174

DAS
21
8-89



Part No: D3595-063-530

Job Qty: 40 pcs

Part Name: Rubber Cushion 0.63" Wide X 5.30" Long



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/5/19

Job Tracking No:

Due Date: 2/28/19

Created By: Jesse White

Type: Stock

Description: SIOP

Note: DWG REV A IPP Rev:A New Issue 07-08-07 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	40 pcs	2/28/19	2/28/19	0.00	0.47	Waterjet - Flow		OK 19/02/06
110	QC 2	40 pcs	2/28/19	2/28/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		OK 19/02/06
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		

Plex 2/5/19 1:41 PM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

DAS
40
8-80

19/08/19

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
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Other/Details:					

Part Op **110** - (QC2- Inspect parts off machine FAI/FAIB)
Descriptions: **120** - (QC8- Inspect parts - second check)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO80S.125	Neoprene Sheet 0.125	.8240 sf (.0206 ea)	100-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	MNEO80S.125	1	234	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Rubber Cushion	0.630Inches ± 0.030	0.660 0.600		
2	Rubber Cushion	5.300Inches ± 0.030	5.330 5.270		
3	Rubber Cushion	0.125Inches ± 0.010	0.135 0.115		

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DART
AEROSPACE

Route update only

Job:

Part No.

Rework	
Scrap	
Use-as-is	

Skid-tube	
Machining	
Large Fab	

Cross tube	
Small Fab	

Eng. (Non-AW)	
Prod. Eng. Coord.	
Core/Packaging	

Engineering	
Water Jet	
Supplier	
Quality	

Date : _____

Sequence #:

MRB (QSI042)

Description ^{1A}

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator	
Manufacturing Process	
Equip/Tooling	
Handling/Presservation	
Material	
Product Improvement	
Process Improvement	
Human Factors	

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ART
AEROSPACE

AEROSPACE
01E1A75

Container No: S151413

062-530

Part: D3595 - 063
No: 190174
c451475

Job No: 1901
Batch:

Serial no.
Revision:

Inspector:
Exp Date:

Instruction

Date: 02/06/19

Inspector: _____
Exp Date: _____
Instructions: _____

Damage/Defect

Incomplete/Unclear Instructions

Drill Holes

Fit/Function

Other/Details:

.../Program

Grain Direction

Weld

Wrong Stock Pulled

Out of Sequence

Off-set/Set-up

☐	Positioned Wrong
☐	Outside Tolerance
☐	Drawing
☐	Finish
☐	Part Lost/Missing
☐	Misread